

INBRED CORN LINE MN11**BACKGROUND OF THE INVENTION**

The present invention relates to a new and distinctive corn inbred line, designated MN11. There are numerous steps in the development of any novel, desirable plant germplasm. Plant breeding begins with the analysis and definition of problems and weaknesses of the current germplasm, the establishment of program goals, and the definition of specific breeding objectives. The next step is selection of germplasm that possess the traits to meet the program goals. The goal is to combine in a single variety or hybrid an improved combination of desirable traits from the parental germplasm. These important traits may include higher yield, resistance to diseases and insects, better stalks and roots, tolerance to drought and heat, reduction of the time to crop maturity and better agronomic quality. With mechanical harvesting of many crop, uniformity of plant characteristics such as germination and stand establishment, growth rate, maturity and plant and ear height is important.

Choice of breeding or selection methods depends on the mode of plant reproduction, the heritability of the trait(s) being improved, and the type of cultivar used commercially (e.g., F.sub.1 hybrid cultivar, pureline cultivar, etc.). For highly heritable traits, a choice of superior individual plants evaluated at a single location will be effective, whereas for traits with low heritability, selection should be based on mean values obtained from replicated evaluations of families of related plants. Popular selection methods commonly include pedigree selection, modified pedigree selection, mass selection, and recurrent selection.

The complexity of inheritance influences choice of the breeding method. Backcross breeding is used to transfer one or a few favorable genes for a highly heritable trait into a desirable cultivar. This approach has been used extensively for breeding disease-resistant cultivars. Various recurrent selection techniques are used to improve quantitatively inherited traits controlled by numerous genes. The use of recurrent selection in self-pollinating crops depends on the ease of

pollination, the frequency of successful hybrids from each pollination, and the number of hybrid offspring from each successful cross.

Each breeding program should include a periodic, objective evaluation of the efficiency of the breeding procedure. Evaluation criteria vary depending on the goal and objectives, but should include gain from selection per year based on comparisons to an appropriate standard, overall value of the advanced breeding lines, and number of successful cultivars produced per unit of input (e.g., per year, per dollar expended, etc.).

Promising advanced breeding lines are thoroughly tested and compared to appropriate standards in environments representative of the commercial target area(s) for three years at least. The best lines are candidates for new commercial cultivars; those elite in traits are used as parents to produce new populations for further selection.

These processes, which lead to the final step of marketing and distribution, usually take from eight to twelve years from the time the first cross is made. Therefore, development of new cultivars is a time-consuming process that requires precise forward planning, efficient use of resources, and a minimum of changes in direction.

A most difficult task is the identification of individuals that are genetically superior, because for most traits the true genotypic value is masked by other confounding plant traits or environmental factors. One method of identifying a superior plant is to observe its performance relative to other experimental plants and to a widely grown standard cultivar. If a single observation is inconclusive, replicated observations provide a better estimate of its genetic worth.

The goal of plant breeding is to develop new, unique and superior corn inbred lines and hybrids. The breeder initially selects and crosses two or more parental lines, followed by repeated selfing and selection, producing many new genetic combinations. The breeder can theoretically generate billions of different genetic combinations via crossing, selfing and mutations. The breeder has no

direct control at the cellular level. Therefore, two breeders will never develop the same line, or even very similar lines, having the same corn traits.

Each year, the plant breeder selects the germplasm to advance to the next generation. This germplasm is grown under unique and different geographical, climatic and soil conditions, and further selections are then made, during and at the end of the growing season. The inbred lines which are developed are unpredictable. This unpredictability is because the breeder's selection occurs in unique environments, with no control at the DNA level (using conventional breeding procedures), and with millions of different possible genetic combinations being generated. A breeder of ordinary skill in the art cannot predict the final resulting lines he develops, except possibly in a very gross and general fashion. The same breeder cannot produce the same line twice by using the exact same original parents and the same selection techniques. This unpredictability results in the expenditure of large research monies to develop a superior new corn inbred line.

The development of commercial corn hybrids requires the development of homozygous inbred lines, the crossing of these lines, and the evaluation of the crosses. Pedigree breeding and recurrent selection breeding methods are used to develop inbred lines from breeding populations. Breeding programs combine desirable traits from two or more inbred lines or various broad-based sources into breeding pools from which inbred lines are developed by selfing and selection of desired phenotypes. The new inbreds are crossed with other inbred lines and the hybrids from these crosses are evaluated to determine which have commercial potential.

Pedigree breeding is used commonly for the improvement of self-pollinating crops or inbred lines of cross-pollinating crops. Two parents which possess favorable, complementary traits are crossed to produce an F_1 . An F_2 population is produced by selfing one or several F_1 's or by intercrossing two F_1 's (sib mating). Selection of the best individuals is usually begun in the F_2 population; then,

beginning in the F_3 , the best individuals in the best families are selected. Replicated testing of families, or hybrid combinations involving individuals of these families, often follows in the F_4 generation to improve the effectiveness of selection for traits with low heritability. At an advanced stage of inbreeding (i.e., F_6 and F_7),

5 the best lines or mixtures of phenotypically similar lines are tested for potential release as new cultivars.

Mass and recurrent selections can be used to improve populations of either self- or cross-pollinating crops. A genetically variable population of heterozygous individuals is either identified or created by intercrossing several different parents.

10 The best plants are selected based on individual superiority, outstanding progeny, or excellent combining ability. The selected plants are intercrossed to produce a new population in which further cycles of selection are continued.

Backcross breeding has been used to transfer genes for a simply inherited, highly heritable trait into a desirable homozygous cultivar or inbred line which is

15 the recurrent parent. The source of the trait to be transferred is called the donor parent. After the initial cross, individuals possessing the phenotype of the donor parent are selected and repeatedly crossed (backcrossed) to the recurrent parent. The resulting plant is expected to have the attributes of the recurrent parent (e.g., cultivar) and the desirable trait transferred from the donor parent.

20 Descriptions of other breeding methods that are commonly used for different traits and crops can be found in one of several reference books (e.g., Allard, R.W. "Principles of Plant Breeding" John Wiley and Son, pp.115-161, 1960; Simmonds, 1979; Sneep et al., 1979; Fehr, 1987).

Proper testing should detect any major faults and establish the level of

25 superiority or improvement over current cultivars. In addition to showing superior performance, there must be a demand for a new cultivar that is compatible with industry standards or which creates a new market. The introduction of a new cultivar will incur additional costs to the seed producer, the grower, processor and consumer; for special advertising and marketing, altered seed and commercial

production practices, and new product utilization. The testing preceding release of a new cultivar should take into consideration research and development costs as well as technical superiority of the final cultivar. For seed-propagated cultivars, it must be feasible to produce seed easily and economically.

- 5 Once the inbreds that give the best hybrid performance have been identified, the hybrid seed can be reproduced indefinitely as long as the homogeneity of the inbred parent is maintained. A single-cross hybrid is produced when two inbred lines are crossed to produce the F_1 progeny. A double-cross hybrid is produced from four inbred lines crossed in pairs ($A \times B$ and $C \times D$) and
10 then the two F_1 hybrids are crossed again $(A \times B) \times (C \times D)$. Much of the hybrid vigor exhibited by F_1 hybrids is lost in the next generation. Consequently, seed from hybrid varieties is not used for planting stock.

- Hybrid maize seed is typically produced by manual or mechanical detasseling. Alternate strips of two maize inbreds are planted in a field, and the
15 pollen-bearing tassels are removed from one of the inbreds (female). Providing that there is sufficient isolation from sources of foreign maize pollen, the ears of the detasseled inbred will be fertilized only from the other inbred (male), and the resulting seed is therefore hybrid and will form hybrid plants.

- The laborious, and occasionally unreliable, detasseling process can be
20 avoided by using cytoplasmic male-sterile (CMS) inbreds. Plants of a CMS inbred are male sterile as a result of factors resulting from the cytoplasmic, as opposed to the nuclear, genome. Thus, this characteristic is inherited exclusively through the female parent in maize plants, since only the female provides cytoplasm to the fertilized seed. CMS plants are fertilized with pollen from another inbred that is not
25 male-sterile. Pollen from the second inbred may or may not contribute genes that make the hybrid plants male-fertile.

There are several methods of conferring genetic male sterility available, such as multiple mutant genes at separate locations within the genome that confer male sterility, as disclosed in U.S. Pat. Nos. 4,654,465 and 4,727,219 to Brar et

al. and chromosomal translocations as described by Patterson in U.S. Pat. Nos. 3,861,709 and 3,710,511, all patents referred to being incorporated by reference.

Another system useful in controlling male sterility makes use of gametocides. Gametocides are not a genetic system, but rather a topical
5 application of chemicals. These chemicals affect cells that are critical to male fertility. The application of these chemicals affects fertility in the plants only for the growing season in which the gametocide is applied (see Carlson, Glenn R., U.S. Pat. No. 4,936,904). Application of the gametocide, timing of the application and genotype specificity often limit the usefulness of the approach.

10 Corn is an important and valuable field crop. Thus, a continuing goal of plant breeders is to develop stable, high yielding corn hybrids that are agronomically sound. The reasons for this goal are obviously to maximize the amount of grain produced on the land used and to supply food for both animals and humans. To accomplish this goal, the corn breeder must select and develop
15 corn plants that have the traits that result in superior parental lines for producing hybrids.

SUMMARY OF THE INVENTION

According to the invention, there is provided a novel inbred corn line, designated MNI1. This invention thus relates to the seeds of inbred corn line
20 MNI1, to the plants of inbred corn line MNI1 and to methods for producing a corn plant produced by crossing the inbred line MNI1 with itself or another corn line. This invention further relates to hybrid corn seeds and plants produced by crossing the inbred line MNI1 with another corn line.

The inbred corn plant of the invention may further comprise, or have, a
25 cytoplasmic factor, or other factor, that is capable of conferring male sterility. So, the invention further comprises a male sterile form of the inbred. Parts of the corn plant of the present invention are also provided, such as e.g., pollen obtained from an inbred plant and an ovule of the inbred plant.

In one aspect, the present invention provides regenerable cells for use in tissue culture or inbred corn plant MN1. The tissue culture will preferably be capable of regenerating plants having the physiological and morphological characteristics of the foregoing inbred corn plant, and of regenerating plants
5 having substantially the same genotype as the foregoing inbred corn plant. Preferably, the regenerable cells in such tissue cultures will be embryos, protoplasts, meristematic cells, callus, pollen, leaves, anthers, roots, root tips, silk, kernels, ears, cobs, husk or stalks. Still further, the present invention provides corn plant regenerated from the tissue cultures of the invention.

10 Another objective of the invention is to provide methods for producing other inbred corn plants derived from inbred corn line MN1. Inbred corn lines derived by the use of those methods are also part of the invention.

The invention also relates to methods for producing a corn plant containing in its genetic material one or more transgenes and to the transgenic corn plant
15 produced by that method.

In another aspect, the present invention provides for single gene converted plants of MN1. The single transferred gene may preferably be a dominant or recessive allele. Preferably, the single transferred gene will confer such trait as male sterility, herbicide resistance, insect resistance, resistance for bacterial,
20 fungal, or viral disease, male fertility, enhanced nutritional quality, and industrial usage. The single gene may be a naturally occurring maize gene or a transgene introduced through genetic engineering techniques.

The invention further provides methods for developing corn plant in a corn plant breeding program using plant breeding technique including recurrent
25 selection, backcrossing, pedigree breeding, restriction fragment length polymorphism enhanced selection, genetic marker enhanced selection and transformation. Seeds, corn plant, and parties thereof produced by such breeding methods are also part of the invention.

DEFINITIONS

In the description and tables which follow, a number of terms are used. In order to provide a clear and consistent understanding of the specification and claims, including the scope to be given such terms, the following definitions are provided:

- Allele.** The allele is any of one or more alternative form of a gene, all of which alleles relates to one trait or characteristic. In a diploid cell or organism, the two alleles of a given gene occupy corresponding loci on a pair of homologous chromosomes.
- Backcrossing.** Backcrossing is a process in which a breeder repeatedly crosses hybrid progeny back to one of the parents, for example, a first generation hybrid F_1 with one of the parental genotype of the F_1 hybrid.
- Essentially all the physiological and morphological characteristics.** A plant having essentially all the physiological and morphological characteristics means a plant having the physiological and morphological characteristics, except for the characteristics derived from the converted gene.
- Regeneration.** Regeneration refers to the development of a plant from tissue culture.
- Single gene converted.** Single gene converted or conversion plant refers to plants which are developed by a plant breeding technique called backcrossing wherein essentially all of the desired morphological and physiological characteristics of an inbred are recovered in addition to the single gene transferred into the inbred via the backcrossing technique or via genetic engineering.
- Predicted RM.** This trait for a hybrid, predicted relative maturity (RM), is based on the harvest moisture of the grain. The relative maturity rating is based on a known set of checks and utilizes conventional maturity such as the Comparative Relative Maturity Rating System or its similar, the Minnesota Relative Maturity Rating System.

MN RM. This represents the Minnesota Relative Maturity Rating (MN RM) for the hybrid and is based on the harvest moisture of the grain relative to a standard set of checks of previously determined MN RM rating. Regression analysis is used to compute this rating.

- 5 Yield (Bushels/Acre). The yield in bushels/acre is the actual yield of the grain at harvest adjusted to 15.5% moisture.

Moisture. The moisture is the actual percentage moisture of the grain at harvest.

- 10 GDU Silk. The GDU silk (=heat unit silk) is the number of growing degree units (GDU) or heat units required for an inbred line or hybrid to reach silk emergence from the time of planting. Growing degree units are calculated by the Barger Method, where the heat units for a 24-hour period are: $GDU = ((\text{Max Temp} + \text{Min Temp})/2) - 50$. The highest maximum used is 86° F and the lowest minimum used is 50° F. For each hybrid, it takes a certain number of GDUs to reach
- 15 various stages of plant development. GDUs are a way of measuring plant maturity.

- Stalk Lodging. This is the percentage of plants that stalk lodge, i.e., stalk breakage, as measured by either natural lodging or pushing the stalks determining the percentage of plants that break off below the ear. This is a relative rating of
- 20 a hybrid to other hybrids for standability.

Root Lodging. The root lodging is the percentage of plants that root lodge; i.e., those that lean from the vertical axis at an approximate 30° angle or greater would be counted as root lodged.

- Plant Height. This is a measure of the height of the hybrid from the ground
- 25 to the tip of the tassel, and is measured in centimeters.

Ear Height. The ear height is a measure from the ground to the ear node attachment, and is measured in centimeters.

Dropped Ears. This is a measure of the number of dropped ears per plot, and represents the percentage of plants that dropped an ear prior to harvest.

Stay Green. Stay green is the measure of plant health near the time of black layer formation (physiological maturity). A high score indicates better late-season plant health.

DETAILED DESCRIPTION OF THE INVENTION

5 Inbred corn line MNI1 is a yellow dent corn with superior characteristics, and provides an excellent parental line in crosses for producing first generation (F_1) hybrid corn. Inbred corn line MNI1 is best adapted to the Central corn belt, Northcentral, Southwest and Western regions of the USA and can be used to produce hybrids having a relative maturity of approximately 107 on the
10 Comparative Relative Maturity Rating System for harvest moisture of grain. Inbred corn line MNI1 shows an excellent seedling vigor, an early pollen shed, excellent brittle stalk resistance, excellent husk cover and above average stay green.

MNI1 is similar to LH123, however there are numerous differences including the fact that MNI1 flowers substantially earlier than LH123. Hybrids with MNI1
15 also are lower eared and have a stronger smut tolerance.

MNI1 has a plant height of 245 cm with an average ear insertion of 62 cm. The kernels are arranged in distinct and slightly curved rows on the ear. Heat units to 50% pollen shed are approximately 1450 and to 50% silk are approximately 1491.

20 MNI1 is an inbred line with very high yield potential and very strong stalk and roots in hybrids. For an inbred of its maturity, MNI1 results in a lower ear position in hybrid combination. Often these hybrids combinations results in plants which are of much better than average overall health when compared to inbred lines of similar maturity.

25 Some of the criteria used to select ears in various generations include: yield, stalk quality, root quality, disease tolerance, late plant greenness, late season plant intactness, ear retention, ear height, pollen shedding ability, silking ability, and corn borer tolerance. During the development of the line, crosses were made to inbred testers for the purpose of estimating the line's general and specific

combining ability, and parallel evaluations were run in France and in the USA by the Champaign, Ill. Research Station. The inbred was evaluated further as a line and in numerous crosses by the Champaign station and other research stations across the Corn Belt. The inbred has proven to have a good combining ability in

5 hybrid combinations.

The inbred line has shown uniformity and stability for the traits, as described in the following variety description information. It has been self-pollinated a sufficient number of generations with careful attention to uniformity of plant type. The line has been increased with continued observation for uniformity. No variant

10 traits have been observed or are expected in MNI1.

Inbred corn line MNI1 has the following morphologic and other characteristics (based primarily on data collected at Kirkland, Ill. and Champaign, Ill).

VARIETY DESCRIPTION INFORMATION

15 1. TYPE: Dent

2. REGION WHERE DEVELOPED: France.

3. MATURITY:

	Days	Heat Units
From emergence to 50% of plants in silk:	64	1491
20 From emergence to 50% of plants in pollen :	62.5	1450
Heat Units: = GDU= ((Max Temp + Min Temp)/2)-50		

4. PLANT:

Plant Height to tassel tip: 244.45 cm (Standard Deviation = 8.44)

Ear Height to base of top ear : 61.95 cm (4.79)

25 Average Length of Top Ear Internode: 17.26 cm (0.67)

Average number of Tillers: 0 (0)

Average Number of Ears per Stalk: 1 (0)

Anthocyanin of Brace Roots: moderate

[illegible]

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10

19

2

2

Kernel Rows: distinct

Row Alignment: slightly curved

Shank Length: 8.73 cm (1.73)

Ear Taper: average

5 8. KERNEL: (Dried)

Kernel Length: 9.87 mm (0.40)

Kernel Width: 7.64 mm (0.66)

Kernel Thickness: 5.58 mm (0.82)

Round Kernels (Shape Grade): 76.46 % (9.36)

10 Aleurone Color Pattern: homozygous

Aleurone Color: colorless

Hard Endosperm Color: yellow (Munsell code 2.5Y 8/12)

Endosperm Type: normal starch

Weight per 100 kernels (unsized sample): 26.35 gm (2.00)

15 9. COB:

Cob Diameter at Mid-Point: 26.21 mm (1.01)

Cob Color: Red Munsell code 2.5YR 5/6

10. AGRONOMIC TRAITS:

Stay Green (at 65 days after anthesis) (Rate on scale from 1=worst to 9=excellent): 7

20 0 % Dropped Ears (at 65 days after anthesis)

0 % Pre-anthesis Brittle Snapping

0 % Pre-anthesis Root Lodging

0 % Post-anthesis Root Lodging (at 65 days after anthesis)

Yield of Inbred Per Se (at 12-13% grain moisture): 32.5 Bu/ Acre

25

TABLES

In the tables that follow, the traits and characteristics of inbred corn line MN11 are given in hybrid combination. The data collected on inbred corn line MN11 is presented for the key characteristics and traits. The tables present yield test information about MN11. MN11 was tested in several hybrid combinations at

numerous locations, with two or three replications per location. Information about these hybrids, as compared to several check hybrids, is presented.

The first pedigree listed in the comparison group is the hybrid containing MNI1. Information for each pedigree includes:

- 5 1. Mean yield in Qx/Ha of the hybrid across all locations (Mean Yield) is shown in column 2.
2. A mean for the percentage moisture (% Moist) for the hybrid across all locations is shown in column 3.
3. A mean of the percentage of plants with stalk lodging (% Stalk) across all
10 locations is shown in column 4.
4. A mean of the percentage of plants with root lodging (% Root) across all locations is shown in column 5.
5. A note on the stay green across all location from 1 (poor) to 9 (good) is shown in column 6.
- 15 6. A mean of the percentage of plants with head smut (% head smut) across all locations is shown in column 7.
7. Test weight is the grain density measured in kg per 100 l is shown in column 8.
8. A mean of plant height in cm is shown in column 9.

TABLE 1

Overall Comparisons Hybrid vs. Check Hybrids Location: South of France, 1998									
5	Pedigree	Mean Yield	% Moist	% Stalk	% Root	Stay Green	% Head Smut	Test Weight	Plant Height
	FR1064*MNI1	121.6	31.3	3		8	3	65.9	270
	MNI1*SBB1	118.0	30.1	4		7	2	61.7	280
	LH227*MNI1	118.2	29.4	8		6	2	66.2	280
10	MNI1*SGI742	121.5	30.5	5		7	5	63.7	255
15	At 14 Locations As Compared to:								
	P3514	110.1	29.2	4		6	1	63	258
	P3394	119.6	29.6	4		8	6	65.5	272
	DK604	117.4	29.7	5		8	1	61.4	268
	LG2447	106.0	27.1	5		6	19	65.8	245
	P3527	120.6	29.4	3		8	1	65.8	275

TABLE 2

20	Overall Comparisons Hybrid vs. Check Hybrids Location: South of France, 1999								
	Pedigree	Mean Yield	% Moist	% Stalk	% Root	Stay Green	% Head Smut	Test Weight	Plant Height
	FR1064*MNI1	115.5	29.5	7	2	8	4	70.1	276
	MNI1*SBB1	120.3	27.4	7	3	7	4	68	285
	LH227*MNI1	113.2	27.4	11	4	8	1	70	284
25	MNI1*SGI742	116.3	28.5	8	2	7	4	69	286
	At 15 Locations As Compared to:								
	P3514	99.8	27.5	8	5	6	1	69	236
	P34B15	117.7	27.4	7	3	7	3	71.2	289
	P3394	111.4	27.2	11	8	7	4	69.8	258
30	DK604	116.1	26.9	8	8	7	3	67.7	275
	LG2447	107.7	24.7	7	1	5	39	70.9	260
	P3527	112.3	27.1	10	8	7	11	69.7	269

FURTHER EMBODIMENTS OF THE INVENTION

This invention is also directed to methods for producing a corn plant by crossing a first parent corn plant with a second parent corn plant, wherein the first or second corn plant is the inbred corn plant from the line MNI1. Further, both first and second parent corn plants may be from the inbred line MNI1. Therefore, any methods using the inbred corn line MNI1 are part of this invention: selfing, backcrosses, hybrid breeding, and crosses to populations. Any plants produced using inbred corn line MNI1 as a parent are within the scope of this invention.

Advantageously, the inbred corn line is used in crosses with other corn varieties to produce first generation (F_1) corn hybrid seed and plants with superior characteristics. Still further, this invention is also directed to methods for producing an inbred maize line MNI1-derived maize plant by crossing inbred maize line MNI1 with a second maize plant and growing the progeny seed, and repeating the crossing and growing steps with the inbred maize line MNI1-derived plant from 0 to 7 times.

As used herein, the term "plant" includes plant cells, plant protoplasts, plant cell of tissue culture from which corn plants can be regenerated, plant calli, plant clumps, and plant cells that are intact in plants or parts of plants, such as pollen, flowers, kernels, ears, cobs, leaves, husks, stalks, and the like.

The present invention contemplates a corn plant regenerated from a tissue culture of an inbred (e.g. MNI1) or hybrid plant of the present invention. As used herein, the term "tissue culture" indicates a composition comprising isolated cells of the same or a different type or a collection of such cells organized into parts of a plant. Exemplary types of tissue cultures are protoplasts, calli, plant clumps, and plant cells that can generate tissue culture that are intact in plants or parts of plants, such as embryos, pollen, flowers, leaves, stalks, roots, root tips, anthers, and the like. In a preferred embodiment, tissue culture is embryos, protoplast, meristematic cells, pollen, leaves or anthers. Means for preparing and

maintaining plant tissue culture are well known in the art. As well known in the art, tissue culture of corn can be used for the in vitro regeneration of a corn plant. Tissue culture of corn is described in European Patent Application, Publication No. 160,390, incorporated herein by reference. Corn tissue culture procedures are

5 also described in Green and Rhodes, "Plant Regeneration in Tissue Culture of Maize", Maize for Biological Research (Plant Molecular Biology Association, Charlottesville, Va. 1982), at 367-372. A study by Duncan et al., (1985), "The production of callus capable of plant regeneration from immature embryos of numerous Zea Mays Genotypes", *Planta*, 165 :322-332, indicates that 97 percent

10 of cultured plants produced calli capable of regenerating plants. Subsequent studies have shown that both inbreds and hybrids produced 91 percent regenerable calli that produced plant. Other studies indicate that non-traditional tissues are capable of producing somatic embryogenesis and plant regeneration. See, e.g., Songstad et al., (1988) "Effect of ACC (1-aminocyclopropane-1-

15 carboxylic acid), Silver Nitrate & Norbonadiene on Plant Regeneration From Maize Callus Cultures", *Plant Cell Reports*, 7:262-265 ; Rao et al., (1986)) "Somatic Embryogenesis in Glume Cultures", *Maize Genetics Cooperative Newsletter*, No. 60, pp. 64-65; and Conger et al., (1987) "Somatic Embryogenesis From Cultured Leaf Segments of Zea Mays", *Plant Cell Reports*, 6:345-347, the

20 disclosures of which are incorporated herein by reference. Regenerable cultures may be initiated from immature embryos as described in PCT publication WO 95/06128, the disclosure of which is incorporated herein by reference.

Thus, another aspect of this invention is to provide for cells which upon growth and differentiation produce the inbred line MN11.

25 The present invention encompasses methods for producing a corn plant containing in its genetic material one or more transgenes and the transgenic corn plant produced by that method.

The molecular techniques allow genetic engineering of the genome of plants by adding or modifying foreign or endogenous genes (referred to here as

transgenes) in such a manner that the traits of the plant can be modified in a specific way. Plant transformation involves the construction of an expression vector comprising one or more gene under control or operatively linked to a regulatory element (e.g. a promoter). Such vector can be used to provide
 5 transformed corn plants, using transformation methods as described hereafter to incorporate the gene or the genes into the genetic material of the corn plant.

To facilitate the identification of transformed plant cells, the vector of this invention may include plant selectable markers. Selectable markers and uses are well known in the art and include enzymes which provide for resistance to
 10 antibiotics such as gentamycin (Hayford et al., Plant Physiol. 86: 1216 (1988)), hygromycin (Vanden Elzen et al., Plant Mol. Biol., 5: 299 (1985)), kanamycin (Fraley et al., Proc. Natl. Acad. Sci. U.S.A., 80: 4803 (1983)), and the like. Similarly, enzymes providing for production of a compound identifiable by colour change such as GUS, (beta.-glucuronidase Jefferson, R. A., Plant Mol. Biol. Rep.
 15 5: 387 (1987)), are useful.

Genes included in expression vectors must be driven by a nucleotide sequence comprising a regulatory element, for example, a promoter. Several types of promoters are now well known in the transformation arts, as are other regulatory elements that can be used alone or in combination with promoters.

20 As used herein "promoter" includes reference to a region of DNA upstream from the start of transcription and involved in recognition and binding of RNA polymerase and other proteins to initiate transcription. A "plant promoter" is a promoter capable of initiating transcription in plant cells. "Tissue-specific" promoters initiate transcription only in certain tissues, such as a pollen-specific
 25 promoter from Zm13 (Guerrero et al., Mol. Gen. Genet. 224: 161-168 (1993). "Inducible" promoter is under environmental control, such as the inducible promoter from a steroid hormone gene, the transcriptional activity of which is induced by a glucocorticosteroid hormone (Schena et al., Proc. Natl. Acad. Sci. U.S.A. 88: 0421 (1991)). Tissue-specific and inducible promoters are "non-

constitutive" promoters. A "constitutive" promoter is a promoter which is active under most environmental conditions such as the 35S promoter from CaMV (Odell et al., Nature 313: 810-812 (1985) or the promoters from such genes as rice actin (McElroy et al., Plant Cell 2: 163-171 (1990)).

- 5 These regulatory sequences will allow the expression of the transgenes in the transformed cells, in the transformed plants. The transgenes may code for proteins including plant selectable markers but also proteins adding a value trait to the crop such as agronomic, nutritional or therapeutic value or proteins conferring resistance to diseases and/or pathogens (e.g. bacterial, fungal, insect
- 10 or herbicide resistance).

- Several techniques, depending on the type of plant or plant cell to be transformed, are available for the introduction of the expression construct containing a DNA sequence encoding an protein of interest into the target plants. See, for example, Miki et al., "Procedures for Introducing Foreign DNA into Plants"
- 15 in Methods in Plant Molecular Biology and Biotechnology, Glick, B. R. and Thompson, J. E. Eds. (CRC Press, Inc., Boca Raton, 1993) pages 67-88. In addition, expression vectors and in vitro culture methods for plant cell or tissue transformation and regeneration of plants are available. See, for example, Gruber et al., "Vectors for Plant Transformation" in Methods in Plant Molecular Biology
- 20 and Biotechnology, Glick, B. R. and Thompson, J. E. Eds. (CRC Press, Inc., Boca Raton, 1993) pages 89-119.

- Suitable methods of transforming plant or plant cells, hereby incorporated by reference, include microinjection, electroporation or Agrobacterium mediated transformation; Ti and Ri plasmids of Agrobacterium tumefaciens and
- 25 Agrobacterium rhizogenes, (both plant pathogenic soil bacteria), respectively, carry genes responsible for genetic transformation of the plant. See Gruber et al., supra, Miki et al., supra.

Another applicable method of plant transformation is microprojectile-mediated transformation wherein DNA is carried on the surface of microprojectiles

and accelerated to penetrate plant cell walls and membranes (Sanford, J. C., *Physiol Plant* 79: 206 (1990), Klein et al., *Biotechnology* 6 : 559-563 (1988)). In maize, several target tissues can be bombarded with DNA-coated microprojectiles in order to produce transgenic plants, including, for example, callus (Type I or
5 Type II), immature embryos, and meristematic tissue.

Following transformation of maize target tissues, expression of the above-described selectable marker genes allows for preferential selection of transformed cells, tissues and/or plants, using regeneration and selection methods now well known in the art.

10 The transgenic inbred lines produced by the forgoing methods could then be crossed, with another (non-transformed or transformed) inbred line, in order to produce a transgenic hybrid maize plant.

When the term inbred corn plant is used in the context of the present invention, this also includes any single gene conversions of that inbred. The term
15 single gene converted plant as used herein refers to those corn plants which are developed by a plant breeding technique called backcrossing wherein essentially all of the desired morphological and physiological characteristics of an inbred are recovered in addition to the single gene transferred into the inbred via the backcrossing technique. Backcrossing methods can be used with the present
20 invention to improve or introduce a characteristic into the inbred. The term backcrossing as used herein refers to the repeated crossing of a hybrid progeny back to one of the parental corn plants for that inbred. The parental corn plant which contributes the gene for the desired characteristic is termed the nonrecurrent or donor parent. This terminology refers to the fact that the
25 nonrecurrent parent is used one time in the backcross protocol and therefore does not recur. The donor parent may, or may not be transgenic. The parental corn plant to which the gene or genes from the nonrecurrent parent are transferred is known as the recurrent parent as it is used for several rounds in the backcrossing protocol (Poehlman & Sleper, 1994, ; Fehr, 1987). In a typical backcross protocol,

the original inbred of interest (recurrent parent) is crossed to a second inbred (nonrecurrent parent) that carries the single gene of interest to be transferred. The resulting progeny from this cross are then crossed again to the recurrent parent and the process is repeated until a corn plant is obtained wherein essentially all
5 of the desired morphological and physiological characteristics of the recurrent parent are recovered in the converted plant, in addition to the single transferred gene from the nonrecurrent parent.

The selection of a suitable recurrent parent is an important step for a successful backcrossing procedure. The goal of a backcross protocol is to alter
10 or substitute a single trait or characteristic in the original inbred. To accomplish this, a single gene of the recurrent inbred is modified or substituted with the desired gene from the nonrecurrent parent, while retaining essentially all of the rest of the desired genetic, and therefore the desired physiological and morphological, constitution of the original inbred. The choice of the particular
15 nonrecurrent parent will depend on the purpose of the backcross, one of the major purposes is to add some commercially desirable, agronomically important trait to the plant. The exact backcrossing protocol will depend on the characteristic or trait being altered to determine an appropriate testing protocol. Although backcrossing methods are simplified when the characteristic being transferred is a dominant
20 allele, a recessive allele may also be transferred. In this instance it may be necessary to introduce a test of the progeny to determine if the desired characteristic has been successfully transferred.

Many single gene traits have been identified that are not regularly selected for in the development of a new inbred but that can be improved by backcrossing
25 techniques. Single gene traits may or may not be transgenic, examples of these traits include but are not limited to, male sterility, corn endosperm, herbicide resistance, resistance for bacterial, fungal, or viral disease, insect resistance, male fertility, enhanced nutritional quality, industrial usage, yield stability and yield enhancement. These genes are generally inherited through the nucleus. Some

known exceptions to this are the genes for male sterility, some of which are inherited cytoplasmically, but still act as single gene traits. Several of these single gene traits are described in U.S. Patent Nos. 5,777,196; 5,948,957 and 5,969,212, the disclosures of which are specifically hereby incorporated by reference.

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INDUSTRIAL APPLICABILITY

The seed of inbred maize line MNI1, the plant produced from the inbred seed, the hybrid maize plant produced from the crossing of the inbred, hybrid seed, and various parts of the hybrid maize plant and transgenic versions of the foregoing, can be utilized for human food or livestock feed. They also may be
10 used as a raw material in industry. The food uses of maize, in addition to human consumption of maize kernels, include both products of dry-milling (e.g., meal, flour) and wet-milling industries (e.g., dextrose, starch).

As livestock feed, maize is primarily used for beef cattle, dairy cattle, hogs, and poultry.

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Starch Industry now uses maize and maize derived products in various productions such as papers, chemistry, and pharmacology. Plant parts other than the grain of maize are also used in industry, e.g. cobs are used for fuel and to make charcoal.

DEPOSIT INFORMATION

A deposit of the inbred corn seed of this invention is maintained by AgReliant Genetics, 4640 East State Road 32, Lebanon, Indiana 46052. Access to this deposit will be available during the pendency of this application to persons
5 determined by the Commissioner of Patent and Trademarks to be entitled thereto under 37 CRF 1.14 and 35 USC 122. Upon allowance of any claims in this application, all restrictions on the availability to the public of the variety will be irrevocably removed by affording access to a deposit of at least 2,500 seeds of the same variety with the American Type Culture Collection (ATCC), 10801 University
10 Boulevard, Manassas, Va. 20110.

Although the foregoing invention has been described in some detail by way of illustration and example for purposes of clarity and understanding, it will be obvious that certain changes and modifications may be practiced within the scope of the invention, as limited only by the scope of the appended claims.

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